

Welding Certificate

GSISLV-TR-EN1090-2.00050.2017.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

GERA MAKINA KALIP METAL SAN. TIC. A.S.

**Minareli Cavus OSB Mah. 209 Sk. No:3 Nilüfer
16110 Bursa
TURKEY**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

135 - Metal active gas welding, partly mechanized

Material Group

1.1, 1.2, 3.1
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Daghan ERCEVIK, IWE

born on: 27.09.1990

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Safak SIMSEK, Level B

born on: 01.06.1980

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

03.11.2016

Period of validity

02.11.2028

Remarks

-

Place and date of issue

Ankara, 19.01.2026
HEPER/NB


AKCAM
Head of certification body


Kaynak Teknolojisi
GSI SLV
Türkiye
1
19.01.2026
19.01.2026

Certificate number: GSISLV-TR-EN1090-2.00050.2017.005

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File